

shp 29/12

Work Order ID 78052

\*78052\*

Page 1

December-28-11 9:08:33 AM

Item ID: D139-799-011

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Maintenance Step

Start Date: 12/28/11 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 12/29/11 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

E

100

0.00

\*100\*

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-011  
CHG003

8.12/10/12

M.L.J 11/12/28

110

Pick Kit

0.00


\*110\*

Packaging

Packaging

Memo

0.00



120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

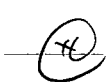
QC

Quality Control

Memo

0.00

8.12/10/12



# Work Order ID 78052

**\*78052\***

Page 2

December-28-11 9:08:33 AM

Item ID: D139-799-011

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Start Date: 12/28/11 Start Qty: 1.00

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Cust Item ID:

Required Date: 12/29/11 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-011

Location: 37A

PPP rev: 17

12/12/11

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

CK 12/01/04

M.L.J 12/01/03  
①

# Picklist Print

December-28-11 9:08:33 AM

Page 1

Work Order ID: 78052

Parent Item: D139-799-011

Parent Item Name: Maintenance Step

Start Date: 12/28/11

Required Date: 12/29/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM  
11-06-05 JLM VERF BY:DD  
IPP Rev:C 11.09.27 PER CHG003 DD verf:EC

IPP REV:B AS PER ECN 11-598

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4092-041 Maintenance Step Assembly		Manufactured	No			110	Each	0.0000	1				
AN6H12 Bolt		Purchased	No			110	Each	18.0000	4				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST341		18							
				119112		18							
NAS1149D0663J Washer		Purchased	No			110	Each	1,660.0000	6				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST298		1660							
				119075		1660							

## 5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT
	X					D139-799-012	MAINTENANCE STEP KIT
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-021	BAGGAGE COMPARTMENT TRIM PROTECTOR KIT
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-1	HOSE ASSEMBLY
		1				D4121-3	HOSE ASSEMBLY
		1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					2	D4427-1	SCUFF PLATE
4	4					AN6H12	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
					10	MS21075L3	NUTPLATE
		20				MS21919WDG09	CLAMP
					10	MS27039-1-09	SCREW
					10	NAS1149C0332R	WASHER (or AN960C10L)
6	6					NAS1149D0663J	WASHER (or AN960JD616)
		2				NAS1149C0932R	WASHER (or AN960C916L)

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Revision: E

Date: 11.08.24